

Work Order ID 50161

July 9, 2009 10:03:28 AM



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Item ID: D412-702-113B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 7/09/09 Start Qty: 1.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

CHG 001

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

1 0

809/07/09

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

27 809/07/09



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Item ID: D412-702-113B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 7/09/09 Start Qty: 1.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/09

MF
09-07-09

Picklist Print

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Work Order ID: 50161

Parent Item: D412-702-113B

Parent Item Name: Harness Assembly


Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10L  Washer		Purchased	No			100	Each	7,161.000	4.0000		9/7/9	SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	7245
101291	16
104885	153
105793	236
109632	1837
110985	5000
18235	3

109632 ①
18235 ③

Main Warehouse

ST182	-84
109632	-84

D3570-2RevE

Manufactured No

100 Each 9.0000 1.0000



Bracket

9/7/9 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	9
44908	2
47532	7

44908

11

Picklist Print

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Work Order ID: 50161

Parent Item: D412-702-113B

Parent Item Name: Harness Assembly


Comments:

Start Date: 7/09/09


Required Date: 7/10/09

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3579-048RevC		Manufactured	No			100	Each	9.0000	1.0000		9/7/9	SP
												
Shoulder Harness												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	9	
47535	1	
48369	8	

MS21042L3		Purchased	No			100	Each	1,832.000	4.0000		9/7/9	SP
												
Nut												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1832	
110844	34	
111274	798	
111668	1000	

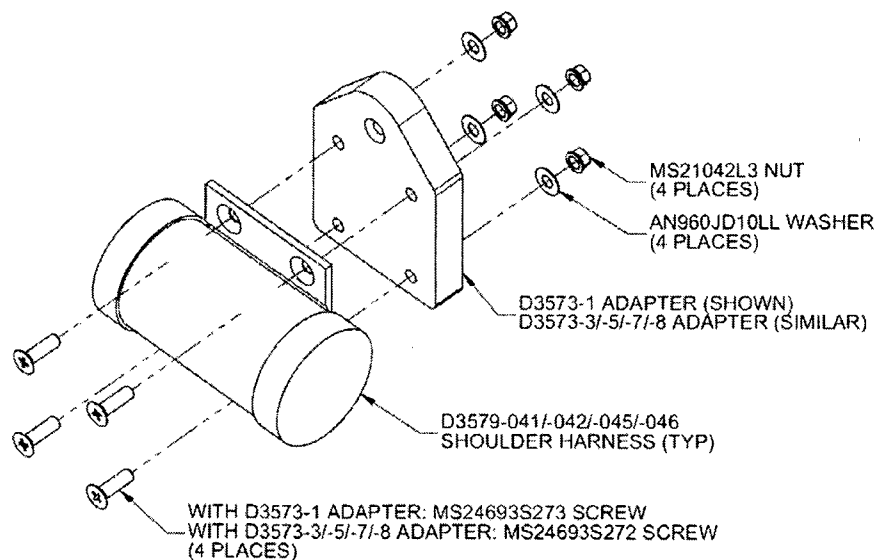
MS24694-S50		Purchased	No			100	Each	34.0000	4.0000		9/7/9	SP (12)
												
Screw												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	34	
108936	6	
111020	28	

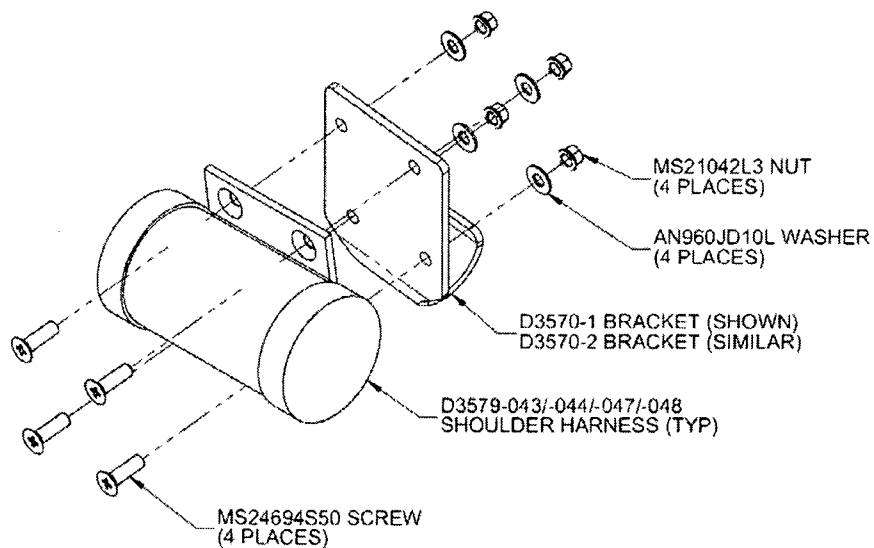
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Shop Packet Print

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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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